

Amendments to the Claims:

This Listing of Claims replaces all prior versions, and listings, of claims in the application.

Listing of Claims:

Claims 1-42 (Previously Cancelled).

43. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate cardstock;

wherein some of the liner sheet strips define waste strips, and further comprising removing the waste strips from the cardstock sheet.

C/ 44. (Previously Presented and Allowed) The method of claim 43 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

45. (Previously Presented and Allowed) The method of claim 43 further comprising calendering an infeed end of the laminate cardstock.

46. (Previously Presented and Allowed) The method of claim 43 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

47. (Previously Presented and Allowed) the method of claim 43 wherein each of the printable media comprises a single piece, single material printable card.

48. (Previously Presented and Allowed) A method of forming a sheet of printable media, comprising:

(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;

(b) unwinding at least a portion of the web from the roll;

(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;

(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;

(e) after (d), removing the liner waste strips from the web;

(f) after (c), (d) and (e), sheeting the web into sheets; and

after (b), calendering an edge of the unwound web, the calendered edge defining an infeed edge of the sheets for feeding the sheets, infeed edges first, into a printer or copier for a printing operation on the sheets.

49. (Previously Presented and Allowed) The method of claim 48 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

50. (Previously Presented and Allowed) The method of claim 48 further comprising forming a scored fold line in the cardstock sheet.

51. (Previously Presented and Allowed) The method of claim 50 wherein the forming is at the same time as the cardstock sheet die cutting.

52. (Previously Presented and Allowed) The method of claim 48 further comprising before (c), printing indicia on the cardstock sheet.

53. (Previously Presented and Allowed) The method of claim 48 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

54. (Previously Presented and Allowed) The method of claim 48 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

55. (Previously Presented and Allowed) The method of claim 48 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

56. (Previously Presented and Allowed) The method of claim 48 wherein each of the printable media comprises a single piece, single material printable card.

~~Claims 57-64 (Previously Canceled)~~

65. (Previously Presented and Allowed) A method of forming printed media, comprising:

(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive;

wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.

66. (Previously Presented and Allowed) The method of claim 65 wherein the sheet construction includes a calendered edge.

67. (Previously Presented and Allowed) The method of claim 65 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operating folding the printed media on the fold line.

68. (Previously Presented and Allowed) The method of claim 65 wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing operation, before the separating, in the printer or copier on an opposite second side of the printable media.

69. (Previously Presented and Allowed) The method of claim 65 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

70. (Previously Presented and Allowed) The method of claim 65 wherein each of the printable media comprises a single piece, single material printable card.

71. (Previously Presented and Allowed) A method of forming printed media, comprising:

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enclosed
(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive;

wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing operation, before the separating, in the printer or copier on an opposite second side of the printable media.

72. (Previously Presented and Allowed) The method of claim 71 wherein the sheet construction includes a calendered edge, and the feeding is conducted calendered edge first.

73. (Newly Added -- See Generally Old Claim 32) The method of claim 71 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operation folding the printed media on the fold line.

74. (Previously Presented and Allowed) The method of claim 71 wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.

75. (Previously Presented and Allowed) The method of claim 71 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

76. (Previously Presented and Allowed) The method of claim 71 wherein each of the printable media comprises a single piece, single material printable card.

77. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips;

and

- (d) after (c), removing the liner waste strips from off of the facestock sheet;

wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive;

wherein the removing includes pulling the liner waste strips on to a rotating cylinder; and
wherein the pulling includes extracting the liner waste strips using a blower system.

78. (Previously Presented and Allowed) The method of claim 77 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

79. (Previously Presented and Allowed) The method of claim 77 wherein the media are business cards, greeting cards or postcards.

80. (Previously Presented and Allowed) The method of claim 77 further comprising calendering an infeed end of the sheet construction.

81. (Previously Presented and Allowed) The method of claim 77 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

82. (Previously Presented and Allowed) The method of claim 77 wherein each of the printable media comprises a single piece, printable card.

83. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including (A) a printable facestock sheet, (B) a liner sheet having a liner primer coat, and (C) adhesive between the printable facestock sheet and the primer coat and thereby adhering the liner sheet to the facestock sheet;

(b) cutting the facestock sheet without cutting the liner sheet to form printable media;

(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and

(d) after (c), removing the liner waste strips from off of the facestock sheet.

84. (Previously Presented and Allowed) The method of claim 83 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

85. (Previously Presented and Allowed) The method of claim 83 wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

86. (Previously Presented and Allowed) The method of claim 85 wherein the pulling includes extracting the liner waste strips using a blower system.

87. (Previously Presented and Allowed) The method of claim 83 wherein the media are business cards.

88. (Previously Presented and Allowed) The method of claim 83 further comprising calendering an infeed end of the sheet construction.

89. (Previously Presented and Allowed) The method of claim 83 wherein the printable media comprise a matrix of abutting columns and rows of printable business cards.

90. (Previously Presented and Allowed) The method of claim 83 wherein each of the printable media comprises a single piece, printable card.

91. (Previously Presented and Allowed) The method of claim 83 wherein the media are greeting cards.

92. (Previously Presented and Allowed) The method of claim 83 wherein the media are postcards.

93. (Previously Presented and Allowed) The method of claim 83 further comprising printing indicia on the facestock sheet.

94. (Previously Presented and Allowed) The method of claim 93 wherein the printing is before (b) and (c).

95. (Previously Presented and Allowed) The method of claim 83 wherein the printable facestock sheet has a laser or inkjet receptive top coating.

96. (Previously Presented and Allowed) The method of claim 83 wherein the printable facestock sheet has a back coat, the adhesive being on the back coat.

~~Claims 97-141 (Canceled).~~

142. (Newly Added) A method of forming a sheet of business cards, comprising:
providing a construction including a printable cardstock, a carrier and ultraremovable adhesive between the cardstock and the carrier to adhere the carrier to the cardstock;

cutting through the cardstock to the carrier but not through the carrier to form cardstock cut lines defining at least in part perimeters of printable business cards whose back sides are formed by a back side of the cardstock; and

the carrier defining a solid carrier covering all of the back sides of all of the cardstock cut lines and thereby holding the printable business cards together for a printing operation thereon and allowing the business cards to be removed from the carrier after the printing operation into individual printed business cards.

143. (Newly Added) The method of claim 142 wherein the carrier has a carrier coating, the ultraremovable adhesive being on the carrier coating.

144. (Newly Added) The method of claim 143 wherein the carrier coating is a primer coating.

145. (Newly Added) The method of claim 143 wherein the carrier coating is a polyvinyl alcohol-based primer with silicate.

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~~145.~~ (Newly Added) The method of claim 143 wherein the carrier coating is a primer coating.

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~~146.~~ (Newly Added) The method of claim 142 wherein the ultraremovable adhesive covers the entire back side of the cardstock.

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~~147.~~ (Newly Added) The method of claim 142 wherein the ultraremovable adhesive covers the entire front side of the carrier.

~~148~~¹⁴⁹. (Newly Added) The method of claim 142 wherein the cardstock has a print-receptive top coating.

~~149~~¹⁵⁰. (Newly Added) The method of claim ~~148~~¹⁴⁹ wherein the top coating is a laser or inkjet color-optimized coating.

~~150~~¹⁵¹. (Newly Added) The method of claim ~~148~~¹⁴⁹ wherein the printable business cards are held together as a sheet for the printing operation.

~~151~~¹⁵². (Newly Added) The method of claim 142 wherein the carrier is paper.

~~152~~¹⁵³. (Newly Added) The method of claim 142 wherein the ultraremovable adhesive is a water-base acrylic suspension polymer.

~~153~~¹⁵⁴. (Newly Added) The method of claim 142 further comprising sheeting the construction.

~~154~~¹⁵⁵. (Newly Added) The method of claim ~~153~~¹⁵⁴ wherein the sheeting is after the cutting.

~~155~~¹⁵⁶. (Newly Added) The method of claim 142 wherein the cardstock includes a cardstock sheet and one of the cardstock cut lines includes a horizontal cut line that extends a full width of the cardstock sheet.

~~156~~¹⁵⁷. (Newly Added) The method of claim 142 further comprising unwinding the construction off of a roll of same before the cutting.

~~157~~¹⁵⁸. (Newly Added) The method of claim 142 wherein the construction is a sheet construction, the carrier is a carrier sheet, and the cardstock is a cardstock sheet.

~~158~~¹⁵⁹ (Newly Added) The method of claim 142 wherein the printable business cards comprise a matrix of business cards including a pair of directly adjacent and abutting columns and a plurality of rows.

~~159~~¹⁶⁰ (Newly Added) The method of claim 142 wherein the printable business cards are in a central portion of the cardstock surrounded by a cardstock frame.

~~160~~¹⁶¹ (Newly Added) The method of claim 142 further comprising sheeting the construction into a plurality of sheets, each of the sheets including a plurality of the printable business cards.

~~161~~¹⁶² (Newly Added) The method of claim ~~160~~¹⁶¹ wherein the cutting comprises die cutting.

~~162~~¹⁶³ (Newly Added) The method of claim 142 wherein the printable business cards each comprise a solid card with no cut lines thereon.

~~163~~¹⁶⁴ (Newly Added) The method of claim 142 wherein the cardstock defines a cardstock sheet, the carrier defines a carrier sheet, and the carrier sheet extends an entire width of the cardstock sheet.

~~164~~¹⁶⁵ (Newly Added) The method of claim ~~163~~¹⁶⁴ wherein the carrier sheet extends an entire length of the cardstock sheet.

~~165~~¹⁶⁶ (Newly Added) The method of claim 142 wherein the construction comprises a multiple-web, and further comprising cutting the multiple-web into a plurality of lengthwise side-by-side webs.

~~166~~¹⁶⁷ (Newly Added) The method of claim ~~165~~¹⁶⁶ wherein the cutting the multiple-web is after the cutting the cardstock cut lines.

~~167~~¹⁶⁸ (Newly Added) The method of claim ~~166~~¹⁶⁷ wherein the multiple-web is a dual-web.

~~168.~~¹⁶⁹ (Newly Added) The method of claim 142 further comprising calendering an edge of the cardstock.

~~169.~~¹⁷⁰ (Newly Added) The method of claim 142 wherein the cardstock cut lines include vertical and horizontal cut lines.

~~170.~~¹⁷¹ (Newly Added) The method of claim ~~169~~¹⁷⁰ wherein the cardstock includes a cardstock sheet and one of the horizontal cut lines extends a full width of the cardstock sheet.

~~171.~~¹⁷² (Newly Added) The method of claim ~~170~~¹⁷¹ wherein ends of the rest of the horizontal cut lines are spaced inwardly from left and right side edges of the cardstock sheet.

~~172.~~¹⁷³ (Newly Added) The method of claim ~~171~~¹⁷² further comprising sheeting the construction to form the cardstock sheet.

~~173.~~¹⁷⁴ (Newly Added) The method of claim 142 wherein the cardstock includes a cardstock sheet, and the carrier includes a base paper sheet.

~~174.~~¹⁷⁵ (Newly Added) The method of claim 142 further comprising: the construction being provided on a roll; unwinding at least a portion of the construction off of the roll; sheeting the unwound construction into a plurality of sheets, each of the sheets including a plurality of the printable business cards; and before the cutting and sheeting, loading the roll onto a press.

~~175.~~¹⁷⁶ (Newly Added) The method of claim 142 wherein the printable business cards define a matrix of rectangular business cards comprising a plurality of rows and columns of the cards, and wherein the business cards each directly abut business cards in adjacent rows and columns separated only by the cardstock cut line therebetween.

~~176.~~¹⁷⁷ (Newly Added) The method of claim 142 further comprising before the cutting, printing indicia on the cardstock.

~~177~~¹⁷⁸. (Newly Added) The method of claim 142 wherein the cutting does not penetrate the carrier.

~~178~~¹⁷⁹. (Newly Added) The method of claim 142 wherein the business cards are solid business cards whose front and back faces are uncut.

~~179~~¹⁸⁰. (Newly Added) The method of claim 142 wherein the cutting forms a cardstock frame at least substantially surrounding the printable business cards and out and away from which the printed business cards are removable after the printing operation.

~~180~~¹⁸¹. (Newly Added) The method of claim ~~179~~¹⁸⁰ further comprising sheeting the construction before the printing operation.

~~181~~¹⁸². (Newly Added) The method of claim 142 further comprising sheeting the construction into sheets, the cardstock cut lines defining a cardstock matrix, and the matrix remaining adhered to the carrier during the printing operation, and the cardstock matrix surrounds the printable business cards.

~~182~~¹⁸³. (Newly Added) The method of claim 142 wherein the printing operation is in a desktop printer.

~~183~~¹⁸⁴. (Newly Added – See Old Allowable Claim 119) A method of forming printable media, comprising:

providing a construction including (a) printable facestock, (b) carrier having a carrier coating and (c) adhesive between the facestock and the carrier coating and thereby adhering the carrier to the facestock;

cutting through the facestock to the carrier to form facestock cut lines defining at least in part perimeters of printable media whose back sides are formed by a back side of the facestock;

cutting through an outer face of the carrier to define a plurality of carrier strips on a back side of the facestock; and

removing some of the carrier strips off the facestock.

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~~184.~~ (Newly Added – See Old Allowable Claim 120) The method of claim ~~183~~¹⁸⁴ wherein the removing includes removing alternating ones of the carrier strips.

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~~185.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the carrier strips extend horizontally on the facestock.

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~~186.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the carrier is paper.

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~~187.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the facestock includes cardstock.

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~~188.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the facestock has a print-receptive top coating.

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~~189.~~ (Newly Added) The method of claim ~~188~~¹⁸⁹ wherein the top coating is a laser color-optimized coating.

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~~190.~~ (Newly Added) The method of claim ~~188~~¹⁸⁹ wherein the top coating is an ink jet color-optimized coating.

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~~191.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the printable media comprise rectangular printable business cards.

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~~192.~~ (Newly Added) The method of claim ~~191~~¹⁹² further comprising sheeting the construction into a plurality of sheets, each of the sheets including a plurality of the printable business cards.

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~~193.~~ (Newly Added) The method of claim ~~192~~¹⁹³ wherein the cutting includes die cutting.

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~~194.~~ (Newly Added) The method of claim ~~183~~¹⁸⁴ wherein the carrier coating is a primer coating.

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~~195.~~ (Newly Added – See Generally Old Claim 139) A method of forming printable media, comprising:

providing a construction including (a) a printable facestock, (b) a carrier having a carrier coating and (c) adhesive between the facestock and the carrier coating and thereby adhering the carrier to the facestock;

cutting through the facestock to the carrier to form facestock cut lines defining at least in part perimeters of printable media whose back sides are formed by a back side of the facestock; and

wherein the printable media define a matrix of rectangular business cards comprising a plurality of rows and columns of the cards, and wherein the business cards each directly abut business cards in adjacent rows and columns separated only by the facestock cut line therebetween.

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~~196.~~ (Newly Added) The method of claim ~~195~~¹⁹⁶ wherein the facestock includes cardstock.

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~~197.~~ (Newly Added) The method of claim ~~195~~¹⁹⁶ wherein the facestock has a print-receptive top coating.

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~~198.~~ (Newly Added) The method of claim ~~195~~¹⁹⁶ wherein the carrier is paper.

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~~199.~~ (Newly Added – See Old Allowable Claim 139) The method of claim ~~195~~¹⁹⁶ further comprising: the construction being provided on a roll; unwinding at least a portion of the construction off of the roll; sheeting the unwound construction into a plurality of sheets, each of the sheets including a plurality of the printable media; and before the cutting and sheeting, loading the roll onto a press.

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~~200.~~ (Newly Added) The method of claim ~~195~~¹⁹⁶ further comprising sheeting the construction into sheets.

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~~201.~~ (Newly Added) The method of claim ~~195~~¹⁹⁶ wherein the sheeting is after the cutting.

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²⁰² 202. (Newly Added) The method of claim ¹⁹⁶ 195 wherein the construction is a sheet construction, the carrier is a carrier sheet, and the cardstock is a cardstock sheet.

²⁰³ 203. (Newly Added) The method of claim ¹⁹⁶ 195 wherein the adhesive is ultraremovable adhesive.
